Close Focus Research

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Ballistic Test Report

Ballistic Testing Services

Phone: 800-513-4291 Email: techsupport@CloseFocusResearch.com

Report Number: BTR-12-06-2019-Sample 17

N. Hill of Class Edition

Name: Midwest Glass Fabricators

Address: PO Box 1509, 100 Transfer Dr. Highland, MI 48357

Phone: 248-889-6246 / Mobile 248-249-0478

CloseFocusResearch.com

Report Date: December 6, 2019

Contact: Paul Mouton

Email: pmouton@mwgf.com

Ballistic Results

Project Summary

Type of Products to be tested: Bullet Resistant Glazings

Test Specimen Sample size(s): 12×12 inch Number of test specimens: 23 Samples Weight of all samples: 321.7 lbs

Are Materials a Health Hazard: No

Need the Tests performed by: within 7 to 10 days

Need products shipped back: No

Purchase Order Number: Not Applicable

International Ballistic Standards / Specifications Testing ASTM Canadian FRA NIJ CFR Pass All

Australian ☐ EN1063 ☐ Germ DIN ☐ State Dept ☐ CFR SYA☐ British ☐ EN1522/23 ☐ MIL-SAMIT ☑ UL 752 ☐ Other

Test Standard: Underwriters Laboratory UL752 (Ambient Temp. Only)

Particular Test: UL Level 6 (9 mm Parabellum FMJ)

Velocity Range: 1,400 to 1,540 ft/s

Shots: 5 shots

Shot 5

1.448

577 0.80

0°

NP

Shot Pattern: 4.5 inch ± 0.5 inch square

12.01 inch

(305.1 mm)

Test Results

Test Sample: Sample 17

Part Number / D.O.M.: MWGF-UL6 / November 14, 2019

Reference ID: CFR UL Level 6
Description: Security Glazing

Sample Size: 12.01 x 12.13 inch (305.1 x 308.1 mm)

Thickness: 1.094 inch (27.79 mm)
Weight: 11.23 lbs (5.09 kg)
Weapon Type: 9 mm Parabellum
Cartridge / Projectile Type: 9 mm Parabellum FMJ

Projectile Weight: 124 grains
Target Distance: 15 feet
Number of Shots: 5 shots

Shot 1 Shot 2 Shot 3 Shot 4 Shot Sequence: 1.445 1.443 1.451 Impact Velocity (ft/sec) *: 1.452 Impact Energy (ft-lbs): 575 573 580 580 Impact Momentum (lb-sec.): 0.80 0.79 0.80 0.80 0 ° 0° 0° Impact Angle (degrees): Sample Penetration: NP NP NP NP Witness Plate Penetration: NP NP NP

	Shot 1 Shot 2 E F B C C C	_
\downarrow	Shot 4 Shot 3	

12.13 inch (308.1 mm)

Impact	(inches)	
Α	4.00	
В	4.25	Average
С	4.00	4.24
D	4.70	
Е	3.00	
F	3.00	Average
G	3.50	3.05
Н	2.70	

Witness Plate & Spall Results

Witness plate material: 0.125 in. thick corrugated cardboard

Spall catch box: Not required
Witness / Box Distance: 18.0 inches
Spall Occurrence: No spall occurred

Test Temperature: 72 ° F

Test Date: December 06, 2019
Pass / Fail Results: Passed the Test

Comments: CFR Reference for UL Level 6 (9 mm HV)

Footnotes

* Velocity measurements were taken at a distance of 6 feet from muzzle.

NP = No Penetration
PP = Partial Penetration
CP = Complete Penetration
N/A = Not Applicable

Test and Report Engineers

Tested and Reported by: Sam Raheb Signature: Date: December 6, 2019

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Name: Midwest Glass Fabricators Report Date: December 6, 2019

Ballistic Test Results and Photographs

Ballistic Test Results:

Test Sample 17 passed the Underwriters Laboratory UL752 UL Level 6 (9 mm Parabellum FMJ) Ballistic test. There was no complete penetration of the test sample from any of the 9 mm Parabellum FMJ caliber projectiles.

Witness Plate and Spall Effects:

No spall occurred or damage to the 0.125 in. thick corrugated cardboard witness plate was observed.

Photographs

The following photographs show the post-test sample. Additional larger sized photographs are included with this report.

Sample 17: MWGF-UL6 - D.O.M. November 14, 2019 - CFR UL Level 6 - UL Level 6 - 12.01 x 12.13 x 1.094 in.



Sample 17 Post Test Impact Side



Sample 17 Post Test Rear Side

Test and Report Engineers

Tested and Reported by: Sam Raheb Signature: Date: December 6, 2019

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