Close Focus Research Page 1 of 2 Ballistic Test Report

Ballistic Testing Services

Phone: 800-513-4291 Email: techsupport@CloseFocusResearch.com

Report Number: BTR-12-06-2019-Sample 19

CloseFocusResearch.com

Name: Midwest Glass Fabricators

Address: PO Box 1509, 100 Transfer Dr. Highland, MI 48357

Phone: 248-889-6246 / Mobile 248-249-0478

Report Date: December 6, 2019

Contact: Paul Mouton

Email: pmouton@mwgf.com

Ballistic Results

Project Summary

Type of Products to be tested: Bullet Resistant Glazings

Test Specimen Sample size(s): 12×12 inch Number of test specimens: 23 Samples Weight of all samples: 321.7 lbs

Are Materials a Health Hazard: No

Need the Tests performed by: within 7 to 10 days

Need products shipped back: No

Purchase Order Number: Not Applicable

International Ballistic Standards / Specifications Testing ASTM Canadian FRA NIJ CFR Pass All

Australian EN1063 Germ DIN State Dept CFR SYA
British EN1522/23 MIL-SAMIT UL 752 Other

Test Standard: National Institute of Justice 0108.01 Particular Test: NIJ III (.30 cal. 7.62 NATO M80)

Velocity Range: 2,700 to 2,800 ft/s

12.01 inch

Shots: 5 shots
Shot Pattern: > 2 inch

Test Results

Test Sample: Sample 19

Part Number / D.O.M.: MWGF-NIJIII-UL8 / November 14, 2019

Reference ID: CFR NIJ III UL Level 8 (305.1 mm)

Description: Security Glazing

Sample Size: $12.01 \times 12.01 \text{ inch } (305.1 \times 305.1 \text{ mm})$

Thickness: 2.304 inch (58.52 mm)
Weight: 24.80 lbs (11.25 kg)

Weapon Type: 7.62 NATO

Cartridge / Projectile Type: 7.62 NATO / M80 FMJ

Projectile Weight: 147 grains
Target Distance: 49.2 feet
Number of Shots: 5 shots

Shot 1 Shot 2 Shot 3 Shot 4 Shot 5 Shot Sequence: 2.798 Impact Velocity (ft/sec) *: 2,792 2.780 2.798 2.789 Impact Energy (ft-lbs): 2,544 2,522 2,555 2,539 2,555 Impact Momentum (lb-sec.): 1.82 1.81 1.83 1.82 1.83 0 ° 0° 0° 0° Impact Angle (degrees): Sample Penetration: NP NP NP NP NP Witness Plate Penetration: NP NP NP

Shot 1 Shot 2 E F B B B Shot 5 Shot 4 Shot 3

12.01 inch (305.1 mm)

Spacing	(inches)
6.25	
5.50	Average
5.60	5.74
5.60	
4.40	
4.00	Average
3.50	4.04
4.25	
	5.50 5.60 5.60 4.40 4.00 3.50

NP = No Penetration

PP = Partial Penetration

N/A = Not Applicable

CP = Complete Penetration

Witness Plate & Spall Results

Witness plate material: 0.020 in. type 2024-T4 Aluminum foil alloy

Spall catch box: Not required
Witness / Box Distance: 6.0 inches

Spall Occurrence: No spall occurred

Test Temperature: 72 ° F

Test Date: December 06, 2019
Pass / Fail Results: Passed the Test

Comments: CFR Reference for NIJ Level III and UL Level 8 (7.62 NATO)

Footnotes

* Velocity measurements were taken at a distance of 6.6 feet from muzzle.

Test and Report Engineers

Tested and Reported by: Sam Raheb Signature: Date: December 6, 2019

Form: BTR19P-12 © 2/06 Close Focus Research

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Name: Midwest Glass Fabricators Report Date: December 6, 2019

Ballistic Test Results and Photographs

Ballistic Test Results:

Test Sample 19 passed the National Institute of Justice 0108.01 NIJ III (.30 cal. 7.62 NATO M80) Ballistic test. There was no complete penetration of the test sample from any of the 7.62 NATO / M80 FMJ caliber projectiles.

Witness Plate and Spall Effects:

No spall occurred or damage to the 0.020 in. type 2024-T4 Aluminum foil alloy witness plate was observed.

Photographs

The following photographs show the post-test sample. Additional larger sized photographs are included with this report.

Sample 19: MWGF-NIJIII-UL8 - D.O.M. November 14, 2019 - CFR NIJ III UL Level 8 - NIJ III - 12.01 x 12.01 x 2.304 in.



Sample 19 Post Test Impact Side



Sample 19 Post Test Rear Side

Test and Report Engineers

Tested and Reported by: Sam Raheb Signature: Date: December 6, 2019

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